



**12500 TI Boulevard, MS 8640, Dallas, Texas 75243**

**PCN# 20121022000**  
**Qualification of TI Clark as Additional Assembly/Test Site**  
**for Select Devices on the WSON Package**  
**Change Notification / Sample Request**

**Date:** 11/2/2012  
**To:** MOUSER PCN

Dear Customer:

This is an announcement of a change to a device that is currently offered by Texas Instruments. The details of this change are on the following pages.

We request you acknowledge receipt of this notification within **30** days of the date of this notice. Lack of acknowledgement of this notice within 30 days constitutes acceptance of the change. If you require samples or additional data to support your evaluation, please request within 30 days.

The changes discussed within this PCN will not take effect any earlier than **90** days from the date of this notification, unless customer agreement has been reached on an earlier implementation of the change. This notification period is per TI's standard process.

This notice does not change the end-of-life status of any product. Should product affected be on a previously issued product withdrawal/discontinuance notice, this notification does not extend the life of that product or change the life time buy offering/discontinuance plan.

For questions regarding this notice, contact your local Field Sales Representative or the PCN Manager ([PCN\\_ww\\_admin\\_team@list.ti.com](mailto:PCN_ww_admin_team@list.ti.com)).

Sincerely,

PCN Team  
SC Business Services  
Phone: +1(214) 480-6037  
Fax: +1(214) 480-6659

**20121022000  
Attachment: 1**

**Products Affected:**

The devices listed on this page are a subset of the complete list of affected devices. According to our records, these are the devices that you have purchased within the past twenty-four (24) months. The corresponding customer part number is also listed, if available.

<b>DEVICE</b>	<b>CUSTOMER PART NUMBER</b>
TPS3808G01DRV	null
TPS3808G01DRV TG4	null
TPS715A33DRV	null
TPS715A33DRV	null
TPS72012DRV	null
TPS728330185DRV	null
TPS73533DRV	null
TPS73701DRV	null
TPS78230DRV	null
TPS79901DRV	null
TPS79901DRV	null
TPS79901DRV TG4	null
TPS79918DRV	null
TPS799195DRV	null

Technical details of this Product Change follow on the next page(s).

<b>PCN Number:</b>	20121022000			<b>PCN Date:</b>	11/02/2012									
<b>Title:</b>	Qualification of TI Clark as Additional Assembly/Test Site for Select Devices on the SON Package													
<b>Customer Contact:</b>	PCN Manager	Phone:	+1(214)480-6037	Dept:	Quality Services									
<b>Proposed 1<sup>st</sup> Ship Date:</b>	02/02/2013	<b>Estimated Sample Availability:</b>			Date Provided at Sample request									
<b>Change Type:</b>														
<input checked="" type="checkbox"/> Assembly Site	<input type="checkbox"/>	Assembly Process	<input checked="" type="checkbox"/>	Assembly Materials										
<input type="checkbox"/> Design	<input type="checkbox"/>	Electrical Specification	<input type="checkbox"/>	Mechanical Specification										
<input checked="" type="checkbox"/> Test Site	<input type="checkbox"/>	Packing/Shipping/Labeling	<input type="checkbox"/>	Test Process										
<input type="checkbox"/> Wafer Bump Site	<input type="checkbox"/>	Wafer Bump Material	<input type="checkbox"/>	Wafer Bump Process										
<input type="checkbox"/> Wafer Fab Site	<input type="checkbox"/>	Wafer Fab Materials	<input type="checkbox"/>	Wafer Fab Process										
<b>PCN Details</b>														
<b>Description of Change:</b>														
Qualification of TI Clark as Additional Assembly/Test Site for Select Devices on the SON Package. Assembly differences are shown in the following table:														
	<b>NSE</b>		<b>TI Clark</b>											
Wire	1.0 , 1.30 Mil Au		0.96, 1.30 Mil Cu											
The device in the product affected list is being qualified by similarity (see Qualification Data).														
Test coverage, insertions, conditions will remain consistent with current testing and verified with test MQ.														
<b>Reason for Change:</b>														
Continuity of supply. 1) To align with world technology trends and use wiring with enhanced mechanical and electrical properties 2) Maximize flexibility within our Assembly/Test production sites. 3) Cu is easier to obtain and stock														
<b>Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):</b>														
None														
<b>Changes to product identification resulting from this PCN:</b>														
<table border="1"> <tr> <td colspan="3">Assembly Site</td> </tr> <tr> <td>NSE Thailand</td> <td>Assembly Site Origin (22L)</td> <td>ASO: NSE</td> </tr> <tr> <td>TI Clark Philippines</td> <td>Assembly Site Origin (22L)</td> <td>ASO: QAB</td> </tr> </table>						Assembly Site			NSE Thailand	Assembly Site Origin (22L)	ASO: NSE	TI Clark Philippines	Assembly Site Origin (22L)	ASO: QAB
Assembly Site														
NSE Thailand	Assembly Site Origin (22L)	ASO: NSE												
TI Clark Philippines	Assembly Site Origin (22L)	ASO: QAB												

Sample product shipping label (not actual product label)



ASSEMBLY SITE CODES: NSE =J, TI-Clark = I

**Product Affected:**

HPA00489DRV	TPS715A33DRV	TPS73701DRV	TPS79918DRV
HPA01044DRV	TPS715A33DRV	TPS73701DRV	TPS79918DRV
TPS3808G01DRV	TPS715A33DRV	TPS78218DRV	TPS79918DRV
TPS3808G01DRV	TPS715A33DRV	TPS78218DRV	TPS79918DRV
TPS3808G01DRV	TPS72012DRV	TPS78230DRV	TPS799195DRV
TPS3808G01DRV	TPS72012DRV	TPS78230DRV	TPS799195DRV
TPS3808G25DRV	TPS728330185DRV	TPS79901DRV	TPS799195DRV
TPS3808G25DRV	TPS728330185DRV	TPS79901DRV	TPS799195DRV
TPS3808G25DRV	TPS73533DRV	TPS79901DRV	
TPS3808G25DRV	TPS73533DRV	TPS79901DRV	

**Qualification Plan**

This qualification has been specifically developed for the validation of this change. The qualification data validates that the proposed change meets the applicable released technical specifications.

**Qualification Schedule:** **Start:** Nov 2012 **End:** Dec 2012

**Qual Vehicle 1: TPS3808G25DRV (MSL2-260C)**

**Package Construction Details**

Assembly Site:	Clark-AT	Mold Compound:	4208625
# Pins-Designator, Family:	6-DRV, WSON	Mount Compound:	4207768
Lead Finish, Base	NiPdAu, Cu	Bond Wire:	0.96 Mil Dia. Cu

**Qualification:**  **Plan**  **Test Results**

Reliability Test	Conditions	Sample Size / Fail
Manufacturability Qualification (MQ)	-	1/0
**Biased HAST	130C/85%RH (96 Hrs)	77/0
ESD CDM	200V, 500V	3/0
ESD HBM	500V, 1000V	3/0
Latch-up, High Temp	100 mA and 1.5 x Vmax @ max Tj	6/0

\*\*- Preconditioning sequence: Level 2-260C.

**Qual Vehicle 2: TPS79901DRV (MSL2-260C)**

**Package Construction Details**

Assembly Site:	Clark-AT	Mold Compound:	4208625
# Pins-Designator, Family:	6-DRV, WSON	Mount Compound:	4207768
Lead Finish, Base	NiPdAu, Cu	Bond Wire:	1.3 Mil Dia. Cu

<b>Qualification: <input checked="" type="checkbox"/> Plan <input type="checkbox"/> Test Results</b>		
Reliability Test	Conditions	Sample Size / Fail
Electrical Characterization	-	10/0
Manufacturability Qualification (MQ)	-	1/0
**Biased HAST	130C/85%RH (96 Hrs)	77/0
**- Preconditioning sequence: Level 2-260C.		

### Reference Qualification: SON Package at TI-Clark

#### Qualification Data: Approved 09/19/2012

This qualification has been specifically developed for the validation of this change. The qualification data validates that the proposed change meets the applicable released technical specifications.

#### Qual Vehicle 1 : TPS61165DRV (MSL 2-260C)

##### Package Construction Details

Assembly Site:	TI Clark	Mold Compound:	4208625
# Pins-Designator, Family:	6-DRV, WSON	Mount Compound:	4207768
Leadframe (Finish, Base):	NiPdAu	Bond Wire:	0.96 Mil Dia., Cu

#### Qualification: Plan Test Results

Reliability Test	Conditions	Sample Size / Fail
Manufacturability Qualification (MQ)	-	Pass
Moisture Sensitivity	L2-260C +5/-0C	12/0

#### Qual Vehicle 2 : BQ25046DQC (MSL 2-260C)

##### Package Construction Details

Assembly Site:	TI Clark	Mold Compound:	4208625
# Pins-Designator, Family:	10-DQC, WSON	Mount Compound:	4207768
Leadframe (Finish, Base):	NiPdAu	Bond Wire:	1.3 Mil Dia., Cu

#### Qualification: Plan Test Results

Reliability Test	Conditions	Sample Size / Fail
Manufacturability Qualification (MQ)		Pass
Moisture Sensitivity	L2-260C +5/-0C	15/0

#### Qual Vehicle 3 : BQ27500DRZ (MSL 2-260C)

##### Package Construction Details

Assembly Site:	TI Clark	Mold Compound:	4208625
# Pins-Designator, Family:	12-DRZ, VSON	Mount Compound:	4207768
Leadframe (Finish, Base):	NiPdAu	Bond Wire:	0.96 Mil Dia., Au

#### Qualification: Plan Test Results

Reliability Test	Conditions	Sample Size / Fail
Manufacturability Qualification (MQ)		Pass
Moisture Sensitivity	L2-260C +5/-0C	15/0

### Qual Vehicle 4 : THS9000DRW (MSL 2-260C)

#### Package Construction Details

Assembly Site:	TI Clark	Mold Compound:	4208625
# Pins-Designator, Family:	6-DRW, VSON	Mount Compound:	4207768
Leadframe (Finish, Base):	NiPdAu	Bond Wire:	0.96 Mil Dia., Au

**Qualification:**  **Plan**  **Test Results**

Reliability Test	Conditions	Sample Size / Fail
Manufacturability Qualification (MQ)		Pass
Moisture Sensitivity	L2-260C +5/-0C	15/0

### Qual Vehicle 5 : TLV70028DSE (MSL 1-260C)

#### Package Construction Details

Assembly Site:	TI Clark	Mold Compound:	4208625
# Pins-Designator, Family:	6-DSE, WSON	Mount Compound:	4207768
Leadframe (Finish, Base):	NiPdAu	Bond Wire:	0.80 Mil Dia., Au

**Qualification:**  **Plan**  **Test Results**

Reliability Test	Conditions	Sample Size / Fail		
		Lot 1	Lot 2	Lot 3
Salt Atmosphere	24 Hrs	22/0	22/0	22/0
**High Temp Storage Bake	170C (420 Hrs)	77/0	77/0	77/0
**Autoclave	121C, 2 atm (96 Hrs)	77/0	77/0	77/0
**Temp Cycle, -65C/150C	500 Cycles	77/0	77/0	77/0
Surface Mount Solderability	Pb Free	22/0	22/0	22/0
Surface Mount Solderability	Non-Pb Free	22/0	22/0	22/0
Manufacturability Qualification (MQ)	-	Pass	Pass	Pass
Moisture Sensitivity	L1-260C +5/-0C	12/0	12/0	12/0

\*\*- Preconditioning sequence: Level 1-260C.

### Qual Vehicle 6 : TLV70028DSE- Cu Wire (MSL 1-260C)

#### Package Construction Details

Assembly Site:	TI Clark	Mold Compound:	4208625
# Pins-Designator, Family:	6-DSE, WSON	Mount Compound:	4207768
Leadframe (Finish, Base):	NiPdAu	Bond Wire:	0.80 Mil Dia., Cu

**Qualification:**  **Plan**  **Test Results**

Reliability Test	Conditions	Sample Size / Fail		
		Lot 1	Lot 2	Lot 3
Salt Atmosphere	24 Hrs	22/0	22/0	22/0
**High Temp Storage Bake	170C (420 Hrs)	77/0	77/0	77/0
**Autoclave	121C, 2 atm (96 Hrs)	77/0	77/0	77/0
**Temp Cycle, -65C/150C	500 Cycles	77/0	77/0	77/0
Surface Mount Solderability	Pb Free	22/0	22/0	22/0
Surface Mount Solderability	Non-Pb Free	22/0	22/0	22/0
Manufacturability Qualification (MQ)	-	Pass	Pass	Pass
Moisture Sensitivity	L1-260C +5/-0C	12/0	12/0	12/0

\*\*- Preconditioning sequence: Level 1-260C.

<b>Qual Vehicle 7 : TPS61161DRV (MSL 2-260C)</b>						
<b>Package Construction Details</b>						
Assembly Site:	TI Clark	Mold Compound:	4208625			
# Pins-Designator, Family:	6-DRV, WSON	Mount Compound:	4207768			
Leadframe (Finish, Base):	NiPdAu	Bond Wire:	1.31 Mil Dia., Au			
<b>Qualification:</b>	<input type="checkbox"/> Plan	<input checked="" type="checkbox"/> Test Results				
Reliability Test		Conditions		Sample Size / Fail		
				Lot 1	Lot 2	Lot 3
Salt Atmosphere		24 Hrs		22/0 22/0 22/0		
**High Temp Storage Bake		170C (420 Hrs)		77/0 77/0 77/0		
**Autoclave		121C, 2 atm (96 Hrs)		77/0 77/0 77/0		
**Temp Cycle, -65C/150C		500 Cycles		77/0 77/0 77/0		
Surface Mount Solderability		Pb Free		22/0 22/0 22/0		
Surface Mount Solderability		Non-Pb Free		22/0 22/0 22/0		
Manufacturability Qualification (MQ)		-		Pass Pass Pass		
Moisture Sensitivity		L2-260C +5/-0C		12/0 12/0 12/0		
**- Preconditioning sequence: Level 2-260C.						
<b>Qual Vehicle 8 : TPS62750DSK (MSL 1-260C)</b>						
<b>Package Construction Details</b>						
Assembly Site:	TI Clark	Mold Compound:	4208625			
# Pins-Designator, Family:	10-DSK, WSON	Mount Compound:	4207768			
Leadframe (Finish, Base):	NiPdAu	Bond Wire:	1.31 Mil Dia., Cu			
<b>Qualification:</b>	<input type="checkbox"/> Plan	<input checked="" type="checkbox"/> Test Results				
Reliability Test		Conditions		Sample Size / Fail		
				Lot 1	Lot 2	Lot 3
Salt Atmosphere		24 Hrs		22/0 22/0 22/0		
**High Temp Storage Bake		170C (420 Hrs)		77/0 77/0 77/0		
**Autoclave		121C, 2 atm (96 Hrs)		77/0 77/0 77/0		
**Temp Cycle, -65C/150C		500 Cycles		77/0 77/0 77/0		
Surface Mount Solderability		Pb Free		22/0 22/0 22/0		
Surface Mount Solderability		Non-Pb Free		22/0 22/0 22/0		
Manufacturability Qualification (MQ)		-		Pass Pass Pass		
Moisture Sensitivity		L1-260C +5/-0C		12/0 12/0 12/0		
**- Preconditioning sequence: Level 1-260C.						
<b>Qual Vehicle 9 : TPS62750DSK (MSL 1-260C)</b>						
<b>Package Construction Details</b>						
Assembly Site:	TI Clark	Mold Compound:	4208625			
# Pins-Designator, Family:	10-DSK, WSON	Mount Compound:	4207768			
Leadframe (Finish, Base):	NiPdAu	Bond Wire:	1.31 Mil Dia., Au			
<b>Qualification:</b>	<input type="checkbox"/> Plan	<input checked="" type="checkbox"/> Test Results				
Reliability Test		Conditions		Sample Size / Fail		
				Lot 1	Lot 2	Lot 3
**High Temp Storage Bake		170C (420 Hrs)		77/0		
**Autoclave		121C, 2 atm (96 Hrs)		77/0		
**Temp Cycle, -65C/150C		500 Cycles		77/0		
Manufacturability Qualification (MQ)		-		Pass		
Moisture Sensitivity		L1-260C +5/-0C		12/0		
**- Preconditioning sequence: Level 1-260C.						

Qual Vehicle 10: TPS799L57YZY (MSL1-260C)						
Package Construction Details						
Assembly Site:	Clark-AT	Bump composition:	SnAgCu			
# Pins-Designator, Family:	5-YZY, W CSP	Bump diam:	0.23mm			
<b>Qualification:</b> <input type="checkbox"/> Plan <input checked="" type="checkbox"/> Test Results						
Reliability Test		Conditions	Sample Size / Fail			
			Lot 1	Lot 2		
Manufacturability Qualification (MQ)		-	1/0	-		
Electrical Characterization		Over Temp	30/0	-		
**High Temp Storage Bake		170C (420 Hrs)	80/0	80/0		
**Biased HAST		130C/85%RH (96 Hrs)	80/0	-		
**Unbiased HAST		130C/85%RH (96 Hrs)	80/0	80/0		
ESD CDM		200V, 500V	3/0			
ESD HBM		500V, 1000V, 1500V, 2000V	3/0			
High Temp Op Life Test		150C/300 Hrs	80/0	79/0		
**Temp Cycle, -55C/125C		1000 Cycles	80/0	80/0		
Latch-up, High Temp		100 mA and 1.5 x Vmax @ max Tj	6/0			
**- Preconditioning sequence: Level 1-260C.						
Qual Vehicle 11 : TPS62750DSK (MSL 2-260C)						
Package Construction Details						
Assembly Site:	TI Clark	Mold Compound:	4208625			
# Pins-Designator, Family:	6-DRV, WSON	Mount Compound:	4205821			
Leadframe (Finish, Base):	NiPdAu	Bond Wire:	1.31 Mil Dia., Au			
<b>Qualification:</b> <input type="checkbox"/> Plan <input checked="" type="checkbox"/> Test Results						
Reliability Test		Conditions	Sample Size / Fail			
			Lot 1	Lot 2		
Salt Atmosphere		24 Hrs	22/0	22/0		
**High Temp Storage Bake		170C (420 Hrs)	77/0	77/0		
**Autoclave		121C, 2 atm (96 Hrs)	77/0	77/0		
**Temp Cycle, -65C/150C		500 Cycles	77/0	77/0		
Surface Mount Solderability		Pb Free	22/0	22/0		
Surface Mount Solderability		Non-Pb Free	22/0	22/0		
Manufacturability Qualification (MQ)		-	Pass	Pass		
Moisture Sensitivity		L2-260C +5/-0C	12/0	12/0		
**- Preconditioning sequence: Level 1-260C.						

For questions regarding this notice, e-mails can be sent to the regional contacts shown below or your local Field Sales Representative.

<b>Location</b>	<b>E-Mail</b>
USA	<a href="mailto:PCNAmericasContact@list.ti.com">PCNAmericasContact@list.ti.com</a>
Europe	<a href="mailto:PCNEuropeContact@list.ti.com">PCNEuropeContact@list.ti.com</a>
Asia Pacific	<a href="mailto:PCNAsiaContact@list.ti.com">PCNAsiaContact@list.ti.com</a>
Japan	<a href="mailto:PCNJapanContact@list.ti.com">PCNJapanContact@list.ti.com</a>